

NEW ASTM A1011-00 HR STEEL DESIGNATIONS

OLD DESIGNATION

ASTM A569

- CS TYPE A
- CS TYPE B
- CS TYPE C

ASTM A570SS

- GRADE 30
- GRADE 33
- GRADE 36 TYPE 1 OR TYPE 2
- GRADE 40
- GRADE 45
- GRADE 50
- GRADE 55

ASTM A607 HSLAS

- GRADE 45 CLASS 1 OR CLASS 2
- GRADE 50 CLASS 1 OR CLASS 2
- GRADE 55 CLASS 1 OR CLASS 2
- GRADE 60 CLASS 1 OR CLASS 2
- GRADE 65 CLASS 1 OR CLASS 2
- GRADE 70 CLASS 1 OR CLASS 2

ASTM A622 DS

- TYPE A
- TYPE B

ASTM A715 HSLAS-F

- GRADE 50
- GRADE 60
- GRADE 70
- GRADE 80

NEW DESIGNATION

ASTM A1011

- CS TYPE A
- CS TYPE B
- CS TYPE C

ASTM A1011 SS GRADE 30

- GRADE 33
- GRADE 36 TYPE 1 OR TYPE 2
- GRADE 40
- GRADE 45
- GRADE 50
- GRADE 55

ASTM A1011 HSLAS

- GRADE 45 CLASS 1 OR CLASS 2
- GRADE 50 CLASS 1 OR CLASS 2
- GRADE 55 CLASS 1 OR CLASS 2
- GRADE 60 CLASS 1 OR CLASS 2
- GRADE 65 CLASS 1 OR CLASS 2
- GRADE 70 CLASS 1 OR CLASS 2

ASTM A1011 DS

- TYPE A
- TYPE B

ASTM A1011 HSLAS-F

- GRADE 50
- GRADE 60
- GRADE 70
- GRADE 80